

## Dual setting type, High accuracy

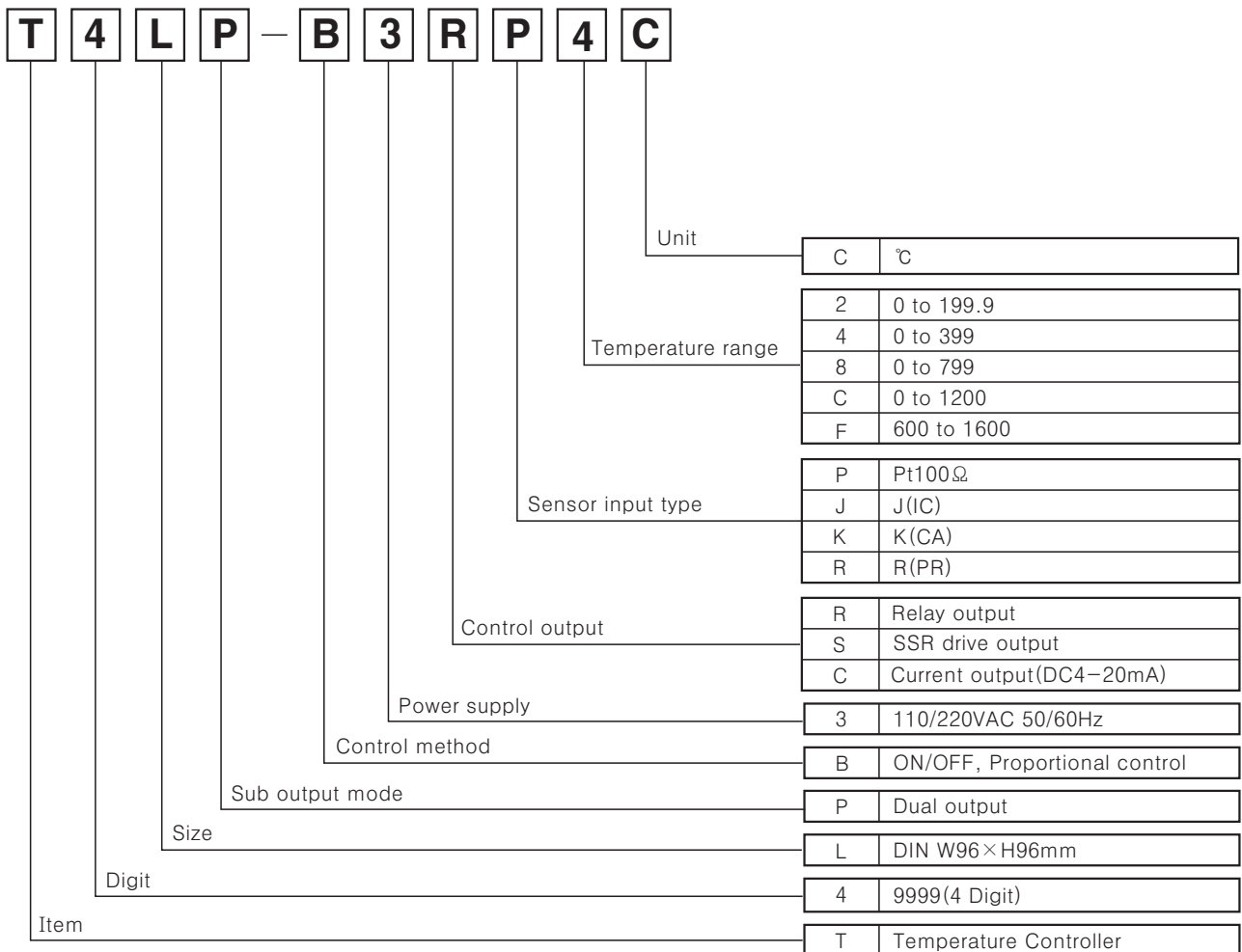
### ■ Features

- Dual setting type
- High accuracy measuring function :  $\pm 0.5\%$
- Control heater and cooler at once
- Use dual setting type of temperature when executing low temperature or precision control. In dual setting control type, the single output is operated as reverse, it is used for heater control. The dual output is used to control the operation of cooler normally. The dual output is also used for an alarm.



**⚠ Please read "Caution for your safety" in operation manual before using.**

### ■ Ordering information

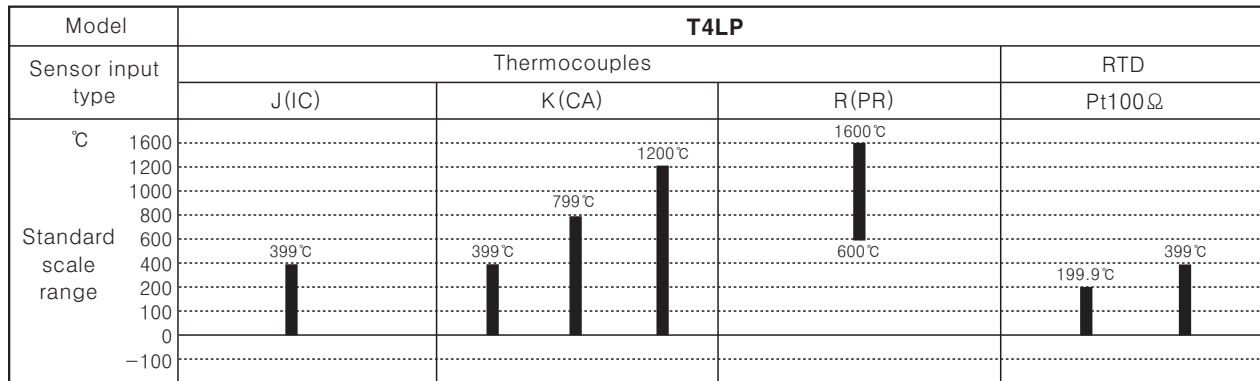


※ See H-95 about sensor temperature range for selection.

- (A) Photo electric sensor
- (B) Fiber optic sensor
- (C) Door/Area sensor
- (D) Proximity sensor
- (E) Pressure sensor
- (F) Rotary encoder
- (G) Connector/Socket
- (H) Temp. controller**
- (I) SSR/Power controller
- (J) Counter
- (K) Timer
- (L) Panel meter
- (M) Tacho/Speed/Pulse meter
- (N) Display unit
- (O) Sensor controller
- (P) Switching power supply
- (Q) Stepping motor & Driver & Controller
- (R) Graphic/Logic panel
- (S) Field network device
- (T) Production stoppage models & replacement

# T4LP

## Temperature range for each sensor



※ In case, the sensor is R(PR) type, it is not available to indicate the temperature and control correctly.

## Specifications

Model	T4LP	
Power supply	110/220VAC 50/60Hz	
Allowable voltage range	90 to 110% of rated voltage	
Power consumption	3VA	
Display method	7 Segment LED display	
Character size	W9.5×H14.2mm	
Display accuracy	F · S ± 0.5% rdg ± 1digit	
Setting type	Digital switch setting	
Setting accuracy	F · S ± 0.5%	
Sensor input	Thermocouples : K(CA), J(IC), R(PR) / RTD : Pt100Ω	
Input line resistance	Thermocouples : Max. 100Ω, RTD : Max. 5Ω per a wire	
Control method	ON/OFF	Hysteresis F · S 0.2 to 3%
	Proportional	Proportional band : F · S 1 ~ 10%, Period : 20sec. fixed
RESET adjuster range	F · S ± 3% (Only for control deviation)	
Control output	<ul style="list-style-type: none"> <li>• Relay output : 1st out : 250VAC 3A 1c, 2nd out : 250VAC 2A 1c</li> <li>• SSR drive output : 24VDC ± 3V 20mA max.</li> <li>• Current output : DC4-20mA Load 600Ω max.</li> </ul>	
Self-diagnosis	Built-in burn out function	
Insulation resistance	Min. 100MΩ (at 500VDC megger)	
Dielectric strength	2000VAC 50/60Hz for 1 minute	
Noise strength	± 2kV the square wave noise (pulse width: 1μs) by the noise simulator	
Vibration	Mechanical	0.75mm amplitude at frequency of 10 to 55Hz in each of X, Y, Z directions for 1 hour
	Malfunction	0.5mm amplitude at frequency of 10 to 55Hz in each of X, Y, Z directions for 10 minutes
Shock	Mechanical	300m/s <sup>2</sup> (Approx. 30G) 3 times at X, Y, Z direction
	Malfunction	100m/s <sup>2</sup> (Approx. 10G) 3 times at X, Y, Z direction
Relay life cycle	Mechanical	Min. 10,000,000 times
	Electrical	Min. 100,000 times (250VAC 3A at resistive load)
Ambient temperature	-10 to 50°C (at non-freezing status)	
Storage temperature	-20 to 60°C (at non-freezing status)	
Ambient humidity	35 to 85%RH	
Unit weight	Approx. 487g	

※ (Note) F.S is same with sensor measuring temperature range.

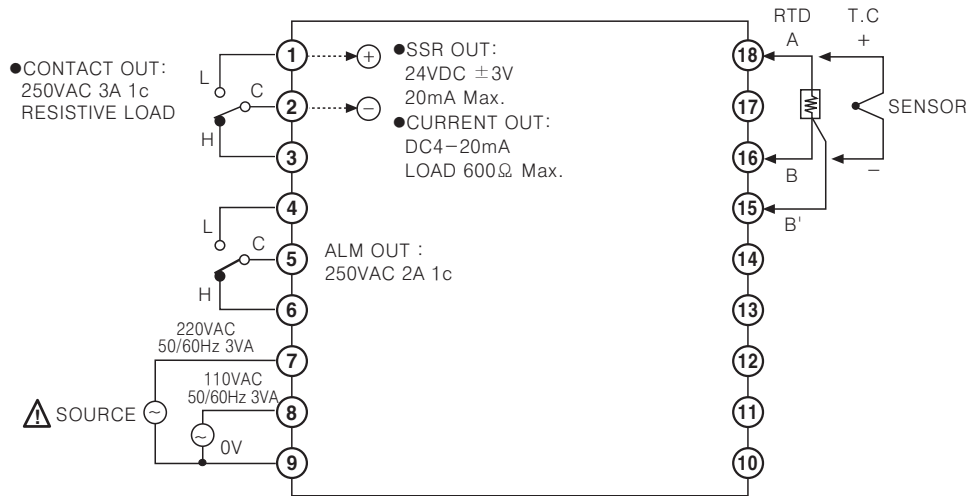
Ex) In case of using temperature is from 600 to 1600°C, Full scale is 1000.

# Dual Setting Type

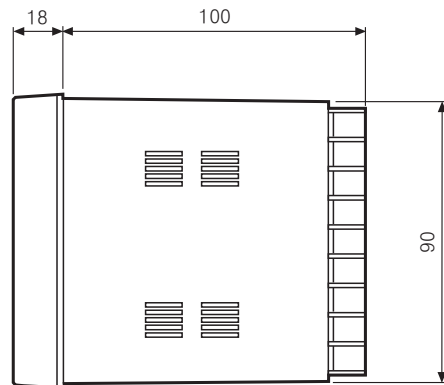
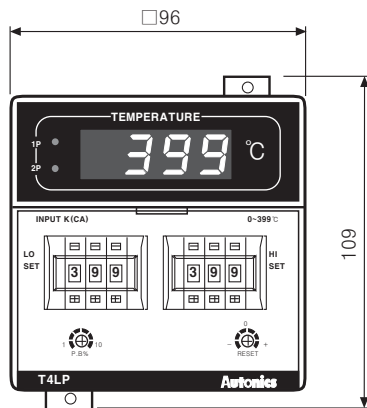
## Connections

※RTD(Resistance Temperature Detector) : Pt 100Ω(3-wire type)

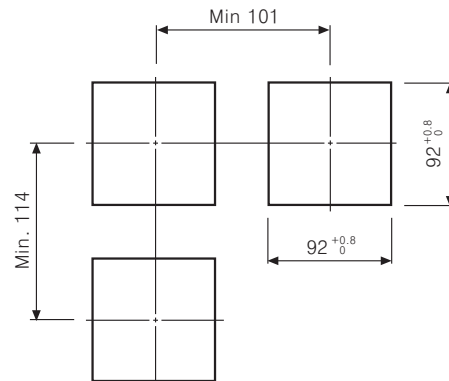
※Thermocouple : K, J, R



## Dimensions



●Panel cut-out



(Unit:mm)

(A) Photo electric sensor

(B) Fiber optic sensor

(C) Door/Area sensor

(D) Proximity sensor

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(F) Rotary encoder

(G) Connector/Socket

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## ■ Proper usage

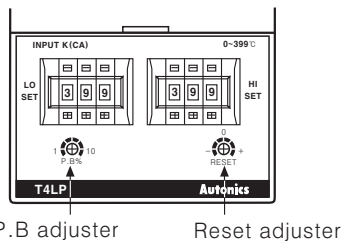
### ◎ Operation

This controller has two outputs operated separately. In other words, it is able to set the values separately. Front LOW set runs with reverse operation as other common controllers and HIGH set runs by normal operation. It is able to control heater and cooler.



※ Terminal block ①, ②, ③ are for Low set output and terminal block ④, ⑤, ⑥ are for High set output.

### ◎ Using front adjuster



#### ● P.B adjuster

In case of ON/OFF control, set variable F.S 0.2 to 3% of hysteresis, and in case of proportional control, set variable F.S 1 to 10% of hysteresis.

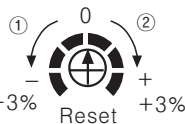
#### ● Reset adjuster

It corrects offset can be occurred by proportional control and has F.S  $\pm 3\%$  of adjustable range.

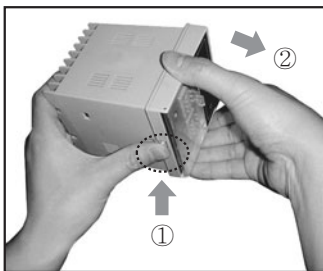
Do not operate the adjuster when it is used as ON/OFF control.

① Turn left when offset value is higher than set value. (Direction ①)

② Turn right when offset value is lower than set value. (Direction ②)



### ◎ Case detachment

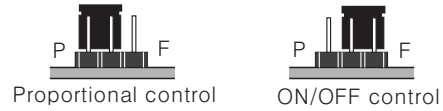


Pressing the front guide of Lock toward ① and squeeze and pull toward ②, it is detached.

### ◎ How to select ON/OFF or proportional by plug pin

Factory specification is proportional control.

When using ON/OFF control, transfer the switch of control method from P to F after detaching the case from its body.



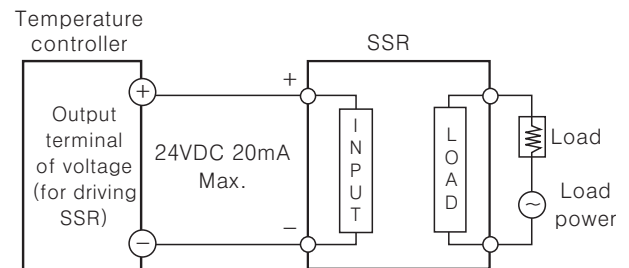
### ◎ Normal/Reverse operation

Reverse operation executes to output ON when process value is lower than setting value, and it is used for heating.

Normal operation is executed conversely and used for cooling. (This item runs as a reverse operation.)

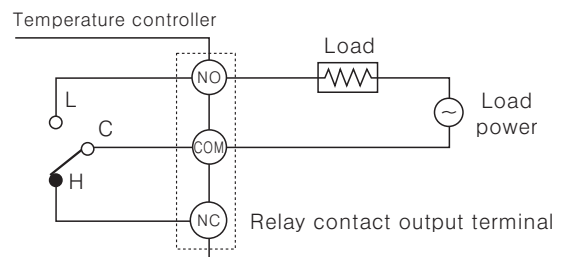
### ◎ Application of temperature controller and load connection

#### ● SSR output



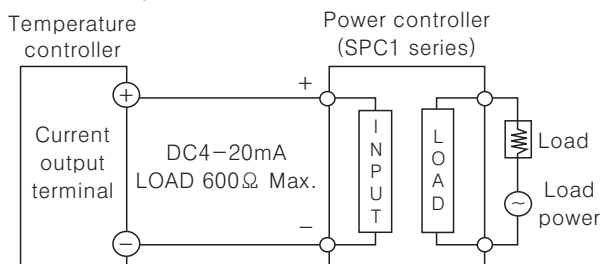
※ When using voltage (for driving SSR) in the other purposes, do not exceed the range of the rated current.

#### ● Relay output



Output	Relay contact capacity
1st OUT	250VAC 2A
2nd OUT	250VAC 3A

#### ● Current output



※ The current value of DC4-20mA is available at lower than 600 $\Omega$  of resistive load.

※ Refer to H-130 for ◎ Caution for using and ◎ Simple "Error" diagnosis.